

Flex-Z Mold Release Agents



- 1) Thoroughly clean the mould surface with ZYVAX Surface Cleaner, finishing with WaterClean to a water break free surface.
- 2) Select the Flex-Z product with the desired level of release, using the reference chart.
- 3) Apply a thin coat of Flex-Z to the mould surface using a clean paper towel or lint free cloth (or HVLP type sprayer) ensuring complete coverage.
- 4) Allow a 15-minute cure time between coats.
- 5) Repeat Steps 3 and 4 for a total of three coats, allowing 15 minutes between each application.
N.B. Additional coats may be required depending on mould condition or process, or moulding materials.
- 6) After the final coat, allow 15 minutes to cure before using the mould.
- 7) For touch up or to change slip level, apply one coat of Flex-Z as above.

DOT HAZARD CLASSIFICATION: Flammable Liquid 3
DOT I.D. NUMBER: UN 1866

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